Compliance Document for New Zealand Building Code Clause G10 Piped Services

Prepared by the Department of Building and Housing

This Compliance Document is prepared by the Department of Building and Housing. The Department of Building and Housing is a Government Department established under the State Sector Act 1988.

Enquiries about the content of this document should be directed to:



Department of Building and Housing Te Tari Kaupapa Whare

Department of Building and Housing PO Box 10-729, Wellington. Telephone 0800 242 243 Fax 04 494 0290 Email: info@dbh.govt.nz

Compliance Documents are available from www.dbh.govt.nz

New Zealand Government

© Department of Building and Housing 2011

This Compliance Document is protected by Crown copyright, unless indicated otherwise. The Department of Building and Housing administers the copyright in this document. You may use and reproduce this document for your personal use or for the purposes of your business provided you reproduce the document accurately and not in an inappropriate or misleading context. You may not distribute this document to others or reproduce it for sale or profit.

The Department of Building and Housing owns or has licences to use all images and trademarks in this document. You must not use or reproduce images and trademarks featured in this document for any purpose (except as part of an accurate reproduction of this document) unless you first obtain the written permission of the Department of Building and Housing.

Status of Compliance Documents

Compliance Documents are prepared by the Department of Building and Housing in accordance with section 22 of the Building Act 2004. A Compliance Document is for use in establishing compliance with the New Zealand Building Code.

A person who complies with a Compliance Document will be treated as having complied with the provisions of the Building Code to which the Compliance Document relates. However, a Compliance Document is only one method of complying with the Building Code. There may be alternative ways to comply.

Users should make themselves familiar with the preface to the New Zealand Building Code Handbook, which describes the status of Compliance Documents and explains alternative methods of achieving compliance.

Defined words (italicised in the text) and classified uses are explained in Clauses A1 and A2 of the Building Code and in the Definitions at the start of this Compliance Document.

	Date	Alterations	
First published	July 1992		
Amendment 1	September 1993	pp. vi–vii, References p. 3, 1.0.1 p. 4, Table 1	p. 7, 2.0.1 b) p. 10, Index
Amendment 2	1 December 1995	pp. i and ii, Document History	p. vi-viii, References
Reprinted incorporating Amendments 1 & 2	April 1996		
Amendment 3	28 February 1998	p. ii, Document History p. vii, References	p. 8, 5.0.1
Amendment 4	23 June 2007	p. 2, Document History, Status p. 8, References p. 11, Definitions	p. 13, VM1 1.0.1 p. 20, AS1 5.0, 5.0.1 p. 21, Index
Amendment 5	Published 30 June 2010 Effective from 30 September 2010	p. 2, Document History, Status p. 5, Contents pp. 7–8, References	p. 15, G10/AS1 1.0.1 p. 16, G10/AS1 Table 1 p. 17, G10/AS1 1.3.1
Reprinted incorporating Amendments 3–5	30 September 2010		
Amendment 6	10 October 2011	p. 2, Document History, Status pp. 7–10, References	p. 16, G10/AS1 Table 1

Document Status

The most recent version of this document, as detailed in the Document History, is approved by the Chief Executive of the Department of Building and Housing. It is effective from 10 October 2011 and supersedes all previous versions of this document.

People using this Compliance Document should check for amendments on a regular basis. The Department of Building and Housing may amend any part of any Compliance Document at any time. Up-to-date versions of Compliance Documents are available from www.dbh.govt.nz

New Zealand Building Concerning Clause G10 Piped Services

This Clause is extracted from the New Zealand Building Code contained in the First Schedule of the Building Regulations 1992.

68	Building Regulation	ms 1992	1 99 2/150
	FIRST SCHEDULE	-continued	
Clause G10—PI	PED SERVICES		
Prov	isions	Limits on a	pplication
OBJECTIVE			
G10.1 The objec provision is to sat from injury or ill extreme tempera substances associate services.	feguard people ness caused by tures or <i>hazardous</i>		
FUNCTIONAL I	REQUIREMENT		
G10.2 In <i>building</i> potentially <i>hazard</i> containing hot, co corrosive or toxic installations shall provide <i>adequate</i> s	bus services old, flammable, fluids, the be constructed to		
PERFORMANCE	E		
G10.3.1 Piping sy constructed to av of:	vstems shall be oid the likelihood		
(a) Significant lea during norma foreseeable at conditions,	l or reasonably		
(b) Detrimental c the contents b substances,			
(c) Adverse intera services, or be electrical syste	etween piping and		
(d) People having pipes which co harm.	contact with ould cause them		
G10.3.2 Provision for the ready rem or condensate in	noval of moisture		
G10.3.3 Pipes sh against corrosion environment of t	all be protected in the		
G10.3.4 Piping sy identified with m contents are not from the location equipment.	arkings if the readily apparent		

DEPARTMENT OF BUILDING AND HOUSING

-	rulations 1992	
FIRST SCHED	ULE-continued	
Provisions	Limits on application	
G10.3.5 Enclosed spaces shall be constructed to avoid the likelihood of accumulating vented or leaking gas. G10.3.6 Piped systems shall have isolation devices which permit the installation or individual items of apparatus to be isolated from the supply system, for maintenance, testing, fault detection and repair.		

4

Contents G10/VM1 & AS1

Contents



			Page		
	References				
	Definitions				
	Verifie	cation Method G10/VM1	13		
	1.0	Soundness Testing	13		
	•	otable Solution G10/AS1 g for Gas used as an Energy e	15		
	1.0	Pipework Construction	15		
	1.1	Drainage and cleaning provisions	15		
	1.2	Pipework installation	15		
	1.3	Welded joints	17		
	1.4	Concealed piping	17		
	1.5	Pipework in ducts	18		
	2.0	Isolating Valves	19		
	3.0	Corrosion Control	19		
	4.0	Vent Lines	19		
Amend 5 Sep 2010	5.0	Another Acceptable Solution	20		
	Index		21		

DEPARTMENT OF BUILDING AND HOUSING



References G10/VM1 & AS1

References



For the purposes of New Zealand Building Code (NZBC) compliance, the Standards and documents referenced in this Compliance Document (primary reference documents) must be the editions, along with their specific amendments, listed below. Where these primary reference documents refer to other Standards or documents (secondary reference documents), which in turn may also refer to other Standards or documents, and so on (lower-order reference documents), then the version in effect at the date of publication of this Compliance Document must be used.

Amend 6 Oct 2011

Where quoted

	Standards New Z	Zealand	
Amend 5 Sep 2010	NZS/BS 21: 1985	Specification for pipe threads for tubes and fittings where pressure-tight joints are made on the threads (metric dimensions) <i>Amend: 1</i>	AS1 Table 1
	AS/NZS 1170: Part 0: 2002	Structural design actions General principles <i>Amends: 1, 2, 4</i>	AS1 1.0.1 a)
	Part 1: 2002	Permanent, imposed and other actions <i>Amend: 1</i>	
	Part 2: 2002	Wind actions Amend: 1	
	Part 3: 2003	Snow and ice actions <i>Amend: 1</i>	
	NZS 1170:		
Amend 6 Oct 2011	Part 5: 2004	Earthquake design actions – New Zealand	AS1 1.0.1 a)
Amend 2 Dec 1995	NZS/BS 1387: 1985 (1990)	Specification for screwed and socketed steel tubes and tubulars and for plain end steel tubes suitable for welding or screwing to BS 21 pipe threads <i>Amend: 1</i>	AS1 Table 1
Amend 5 Sep 2010			
Amend 6 Oct 2011	NZS 3501: 1976	Specification for copper tubes for water, gas, and sanitation <i>Amends: 1, 2, 3</i>	AS1 Table 1
	NZS 3502: 1976	Specification for copper and copper alloy tubes for general engineering purposes	AS1 Table 1
Amend 2 Dec 1995	NZS/BS 3601: 1987 (1993)	Specification for carbon steel pipes and tubes with specified room temperature properties for pressure purposes	AS1 Table 1

PIPED SERVICES

	PIPED SERVICES			/ED
Amend 5 Sep 2010	NZS 4219: 1983	Specification for seismic resistance of engineering systems in buildings <i>Amend: 1, 2</i>	Where quoted AS1 1.0.1 a)	
	AS/NZS 4331 Part 1: 1995 Part 2: 1995	Metallic flanges Steel flanges Cast iron flanges	AS1 Table 1	
Amend 5 Sep 2010				
Amend 4 Jun 2007 Amend 5	NZS 5261: 2003	Gas installation <i>Amend: 1, 2</i>	VM1 1.0.1, AS1 5.0.1	Amend 2 Dec 1995
Sep 2010	NZS 5807:-	Code of practice for industrial identification by colour, wording or other coding		Amends 1 and 3
Amend 6 Oct 2011	Part 2: 1980	Identification of contents of piping, conduit and ducts <i>Amend: 1, 2</i>	AS1 1.0.1	Amend 1 Sep 1993
	NZS 7646: 1978	Specification for polyethylene pipes and fittings for gas reticulation	AS1 Table 1	
	British Standards	Institution		
Amend 6 Oct 2011	BS 10: 2009	Specification for flanges and bolting for pipe, valves and fittings	AS1 Table 1	
	BS 143 and 1256:	2000 Specification for malleable cast iron and cast copper alloy threaded pipe fittings <i>Amend: 1, 2, 3, 4</i>	AS1 Table 1	
Amend 5 Sep 2010	BS EN 1044:1999	Brazing. Filler metals	AS1 Table 1	
	BS EN 10253-3: 20	007 Butt-welding pipe fittings – non-alloy and ferric alloy steels with specific inspection requirements.	AS1 Table 1	
	BS EN 10253-3: 20	008 Butt-welding pipe fittings – wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements.	AS1 Table 1	
Amend 6 Oct 2011				Amend 1 Sep 1993
Amend 5 Sep 2010	BS 2971: 1991	Specification for Class II arc welding of carbon steel pipework for carrying fluids	AS1 1.3.1 a), Table 1	
	BS 3799: 1974 (1994)	Specification for steel pipe fittings, screwed and socket-welding for the petroleum industry	AS1 Table 1	Amend 2 Dec 1995
A	BS EN 10241: 200	0 Steel threaded pipe fittings	AS1 Table 1	
Amend 5 Son 2010	DC EN 14224-200	A Proving Children on the application of brozed isinte	AS1 Table 1	

Amend 5 Sep 2010 BS EN 14324:2004 Brazing. Guidance on the application of brazed joints AS1 Table 1

.....

	References G10/VM		CHIVED Where quoted	
	Standards Associ	iation of Australia	Where quoted	
	AS D26: 1972	Tube fittings with dryseal American standard taper pipe and unified threads for automotive and industrial use	AS1 Table 1	
	AS 1167:- Part 1: 2005	Welding and brazing – Filler metals Filler metal for brazing and braze welding	AS1 Table 1 Amend Dec 19	
	AS 1432: 2004	Copper tubes for plumbing, gasfitting and drainage applications	AS1 Table 1	
Amend 5 Sep 2010 Amend 6 Oct 2011	AS 3688: 2005	Water supply – Copper and copper alloy compression and capillary fittings and threaded connectors <i>Amend: 1</i>	AS1 Table 1 Amend Dec 19	
	American Society	/ for Testing and Materials		
	ASTM			
	A53-90	Specification for pipe, steel, black and hot-dipped, zinc-coated welded and seamless	AS1 Table 1	
	A106-91	Specification for seamless carbon steel pipe for high temperature service	AS1 Table 1	
	American Nation Mechanical Engir	al Standards Institute and American Society of neers		
	ANSI/ASME B16.1-1989	Cast iron pipe flanges and flanged fittings, Class 25, 125, 250 and 800	AS1 Table 1	
	B16.3-1985	Malleable-iron threaded fittings, Classes 150 and 300	AS1 Table 1	
	B16.5-1988	Pipe flanges and flanged fittings, steel-nickel alloy and other special alloys	AS1 Table 1	
	B16.9-1990	Factory-made wrought steel butt-welding fittings	AS1 Table 1	
	ANSI B16.11-1980	Forged steel fittings, socket-welding and threaded	AS1 Table 1	
	American Petrole	eum Institute		
	API SPEC 5L-1991	Specification for line pipeAS1 Table 1		
	API STD 1104-198	88 Welding of pipelines and related facilities	AS1 1.3.1 b), Table 1	

DEPARTMENT OF BUILDING AND HOUSING

Definitions G10/VM1 & AS1

Definitions



Amend 4 Jun 2007 | This is an abbreviated list of definitions for words or terms particularly relevant to this Compliance Document. The definitions for any other italicised words may be found in the New Zealand Building Code Handbook.

Adequate Adequate to achieve the objectives of the *building code*.

Amend 4 Jun 2007 **Building** has the meaning ascribed to it by Sections 8 and 9 of the Building Act 2004.

Hazardous Creating an unreasonable risk to people of bodily injury or deterioration of health.

Intended use in relation to a *building*:

- a) includes any or all of the following:
 - Any reasonably foreseeable occasional other use that is not incompatible with the *intended use*; and
 - ii) Normal maintenance; and
 - iii) Activities taken in response to *fire* or any other reasonably foreseeable emergency

Amend 4 Jun 2007 b) but does not include any other maintenance and repairs or rebuilding.

Regulator A device which automatically regulates the pressure or volume of gas passing through it to a predetermined level.

Safety shut-off system An arrangement of valves and associated control systems which shuts off the supply of gas when required by a device which senses an unsafe condition.

- **Tailpipe** A device placed at the low point of a gas piping system to collect condensate, and from which the condensate may be removed.
- **Vent line** A pipe or tube which conveys gas to a safe place outside the *building* from a gas pressure *regulator* relief valve.

Verification Method G10 RCHIVESD

.....

1.0 Soundness Testing

Amend 4 Jun 2007 | **1.0.1** NZS 5261 Appendix D describes acceptable test methods to establish that piping systems will withstand a forseeable pressure without significant leakage.



Acceptable Solution G10/AS1

Acceptable Solution G10ASCHIVEL

It is intended that the New Zealand Building Code will in due course provide acceptable solutions for piping a range of fluids and solids. This acceptable solution is restricted to the reticulation of gas (typically natural or *town gas*), used as an energy source.

For water supply piping, an acceptable solution is given in G12/AS1.

Piping for Gas used as an Energy Source

1.0 Pipework Construction

1.0.1 Pipework installed in *buildings* shall:

- Amend 5
Sep 2010a) Be designed in accordance with AS/NZS 1170,
and comply with the seismic design and
installation requirements of NZS 4219,
 - b) Use materials and jointing techniques complying with Table 1,
 - c) Have no plain nipples, square back elbows or long screws, and
 - d) Have metal (including spirally wound metal) gaskets with a minimum melting point of 500°C.

COMMENT:

Amend 1 Sep 1993 Pipework can be identified using the marking conventions given by NZS 5807.

1.1 Drainage and cleaning provisions

1.1.1 Where condensates can form in a pipeline, they shall be removed by grading the pipe with a fall of 4 mm per metre towards a *tailpipe* (drip), located at the piping low point nearest the outlet side of the meter.

1.1.2 If this is impractical, a single *tailpipe* may be provided at the lowest point in the pipeline, which shall have a fall to that point.

1.1.3 Tailpipes

Tailpipes shall be:

- a) Constructed to provide:
 - i) ready access for cleaning and draining,
 - a trap which on filling will shut off the flow of gas before the condensate can run back to the meter, and
 - iii) protection from frost,

- b) Of sufficient capacity for:
 - i) the pipes draining into them, and

PIPED SERVICES

- ii) the amount of condensate likely to occur, and
- c) Installed with a suitable control fitting and plug to allow removal of condensate if the *tailpipe* is below ground.

1.2 Pipework installation

- 1.2.1 A pipework installation shall have:
- a) Pipes supported in accordance with Table 2,
- b) Pipes separated (by at least 25 mm) from any metallic electrical conduit, or metal armoured or metal sheathed electrical wire,
- c) Pipe risers which are:
 - i) supported by anchors and attachments which are capable of supporting the total weight of the riser and allow for differential expansion,

ii) sleeved through floors,

iii) not jointed at sleeve locations, and

- d) Pipe bends and offsets which:
 - i) are constructed without buckling, cracks, or physical damage, and
 - ii) give at least the gas-carrying capacity of a standard fitting, and
- e) No piping laid on the ground.

Acceptable Solution G10/AS1

Amend 1 Sep 1993 Table 1:Acceptable Standards for Piping SystemsParagraph 1.0.1 b)

Seb 1993	NA 4 1 1		A		0
	Material	Acceptable piping	Acceptable fittings	Acceptable jointing	Special conditions
Amend 5 Sep 2010	Steel	Steel pipe to NZS/BS 1387, NZS/BS 3601, ASTM A53, ASTM	Screwed pipe fittings, malleable cast iron to BS 143 and 1256 or ANSI B16.3.	Screwing/socketing to NZS/BS 21.	 Black pipe: is not permitted below ground unless protected.
Amend 5 Sep 2010		A106 or API 5L.	Wrought steel to BS EN 10241, or ANSI B16.11.		(Galvanising is not sufficient protection.) ii) is not permitted with wet gas.
Amend 5 Sep 2010			Socket-welding pipe fittings, sockets to NZS/BS 3799 or ANSI B16.11.	Welding to BS 2971 or API 1104.	iii) shall be painted or suitably coated when installed above ground.
Amend 6 Oct 2011			Butt-welding fittings to BS EN 10253-2, BS EN 10253-3 or ANSI B16.9.		 All joints in locations below ground shall be externally protected against corrosion.
Amend 5			Flanges to BS 10, AS/NZS 4331		 Welding shall be by welders certified in accordance with API 1104.
Sep 2010			ANSI B16.1 and B16.5.		 Flanged joints may only be used when other jointing methods are impracticable.
	Copper	Copper tube to NZS	Copper tube	Brazing in	1. Not for installation
Amend 5 Sep 2010		3501, NZS 3502 or AS 1432.	expanded with proper forming tools to provide capillary	accordance with BS EN 14324 using copper-phosphorous	below ground, unless in protective ducting.
Amend 5 Sep 2010			tolerances.	brazing alloy to AS 1167-1 or BS EN 1044,	
			Copper and copper alloy capillary fittings to AS 3688.	with a nominal silver content of not less than 5% and a melting point in excess of 550°C.	
			Copper alloy	Flares formed with	
			compression fittings to AS 3688 or AS D26.	proprietary flaring tools.	
Amend 1 Sep 1993	Plastic	Polyethylene to NZS 7646.	Fittings to NZS 7646.		Below ground use only.

Tabla 2

Pine Sunno

ARCHIVED B

Table 2:	Paragraph				
Nominal (nominal b steel or no outside di of copper	pore of ominal ameter	Horizont support :		Vertical run support spacing	Minimum rod diameter for single rod hangers
(m	ım)	(n	ר)	(m)	(mm)
STEEL	COPPER	STEEL	COPPER		
8		2	-		10
10	10	2	1		10
15	15	1.5			10
-	18	-	1.5		10
20	20	2.5	2	At each floor level	10
25	25	2.5	2	but in any case not	10
32	32	3	2	more than 3.0 m	10
40	40	3	2.5		10
50	50	3	3		10
65	65	3	3		16
80	80	4	3		16
100	100	4	3		16

1.3 Welded joints

- **1.3.1** Welded joints shall comply with the tests and procedures given in:
- $\frac{Amend 5}{Sep 2010}$ a) BS 2971 for pressures up to 420 kPa, or
 - b) API 1104 for pressures over 420 kPa.

1.4 Concealed piping

1.4.1 In concrete

Piping installed in concrete shall:

a) For steel pipes, have a concrete cover of:

75 mm when concrete is cast against the ground,

50 mm when concrete is exposed to the weather, or

35 mm when concrete is indoors, and

b) Have pipes other than steel, sleeved to allow for expansion, and

c) Have protection (such as wrapping) from corrosion provided at points of entry and exit from the concrete.

COMMENT:

It is recommended that where practicable, such as in industrial construction, pipes be laid in covered floor channels and be protected against corrosion if necessary.

1.4.2 In enclosed spaces

Piping installed in enclosed spaces shall:

- a) Not be located in lift wells, air ducts, plenum ceilings, air handling plenums, clothes chutes, rubbish chutes, ventilating ducts, fire hydrant cupboards or fire isolated stairways,
- b) In under floor spaces have:
 - i) pipes suspended clear of the ground by a minimum of 100 mm, and
 - ii) enclosed spaces ventilated in accordance with E2/AS1,

- c) In unventilated and/or inaccessible spaces be installed without joints, and
- d) Where joints are unavoidable, have the joint inspected, tested and proved sound before the pipework is concealed.

1.4.3 Underground

Underground pipes shall be:

a) Sleeved and sealed where they penetrate foundation walls,

COMMENT:

The pipes are sleeved and sealed to prevent gas leakage to the *building*, and damage to the pipe resulting from differential settlement.

- b) Sufficiently buried to protect the piping from physical damage, and have a minimum cover in accordance with Table 3, and
- c) Bedded on firm compacted ground so that:
 - i) pipes are supported along their entire length and are not resting on collars and flanges, and
 - ii) bedding material and backfill within75 mm of the pipe is free of stones.

COMMENT:

It is recommended that where practicable, such as in industrial construction, pipes be laid in covered floor channels, and be protected against corrosion if necessary.

1.5 Pipework in ducts

1.5.1 False ceiling spaces and void spaces within cavity and partition walls containing pipework, shall be constructed as ventilated ducts.

COMMENT:

Such ventilation should be installed in a way that does not compromise any other New Zealand Building Code requirements such as resistance to the spread of fire, or sound transmission.



Table 3:	Piping Cover Paragraph 1.4.3 b)	
Low and medium pressure	Under lawns, paths and gardens	300 mm
	Under roadways and driveways	450 mm
Intermedia pressure	ate Under lawns, paths and gardens	450 mm
	Under roadways and driveways	600 mm

1.5.2 Pipes fitted in horizontal ducts which have open grille type covers, shall be treated as above-ground pipes.

1.5.3 Ventilated ducts

Piping shall be permitted in ventilated ducts when:

- a) False ceilings and void spaces within cavity walls are specifically designed and purposebuilt as ventilated ducts,
- b) The enclosing walls of the duct are not penetrated by pipes of greater than 150 mm nominal bore,
- c) Wall penetrations by pipes of 150 mm or less nominal bore are:
 - i) the minimum necessary to accommodate the pipe, and
 - ii) the opening is fire-stopped, and
- d) The duct has through-flow ventilation by providing a minimum of one opening at each end of the duct or isolated section of the duct. (For horizontal ducts acceptable openings are located at high and low levels),

- e) A minimum free ventilation opening of 1/150 of the cross-sectional area of the duct or 50,000 mm² whichever is the greater, is provided, and
- f) Pipes within horizontal ducts are located near the bottom of the duct.

1.5.4 Unventilated ducts

The installation of pipes in unventilated ducts should be avoided, but when it is necessary for a pipe to pass through an unventilated duct or void, either:

- a) The pipes shall be continuously sleeved with the sleeve ventilated at one or both ends into a ventilated space, or
- b) The duct void shall be filled with dry, washed sand.

COMMENT:

Amend [·]

Sep 1993

Dry, washed sand is acceptable because it is inert, non-combustible and non-corrosive.

2.0 Isolating Valves

2.0.1 Gas piping isolating valves shall:

- a) For emergency shut-down of commercial and industrial installations, have their location clearly identified on a drawing permanently and prominently displayed near the primary meter set.
- b) For appliances, be of the 1/4 turn type with the handle marked to indicate the direction of gas flow.
- c) For domestic and light commercial installations, be provided in an accessible location outside the *building*.

2.0.2 To satisfy Paragraph 2.0.1 b), the meter inlet-valve may be used as an isolating valve in accordance with the requirements of the gas supply authority.

ARCHIVED

3.0 Corrosion Control

3.0.1 Acceptable solutions for the control of pipework corrosion shall provide for:

- a) The installation of a joint which is electrically non-conducting, where a pipe rises above ground,
- b) The separation of electrochemically incompatible materials in underground locations, by joining with insulated components, and
- c) The painting of black steel pipe as soon as practicable after installation unless it is protected with anti-corrosive wrapping.

4.0 Vent Lines

4.0.1 Vent lines shall:

- a) Be fitted to all vented *safety shut-off systems*, gas pressure relief devices, and breather vents, installed within a *building*,
- b) Have the vent pipe discharge point located no closer than:
 - i) 1.0 m in any direction from an opening into a *building*, and
 - ii) 2.0 m from any source of ignition, and
- c) Have vent line diameters complying with:
 - i) Table 4 for ventilators, or
 - ii) Table 5 for a vented *safety shut-off system*, and
- d) Have no *vent lines* of different types interconnected,
- e) Have no breather vent connected to a safety system shut-off vent,
- f) Have *vent lines* from the same appliance interconnected for:
 - i) safety shut-off vent lines, and
 - ii) breather vent lines, and

- g) Have common *vent lines* with a crosssectional area equal to or greater than the sum of the cross-sectional areas of the two largest *vent lines* being interconnected, and
- h) Have the *vent line* extended to the outside of the *building* and terminating in a breather vent.

ter of
neter
e t / acity
t /

Acceptable Solution G10/AS1

4.0.2 Breather vents may be vented within a room or enclosure if the diameter of the vent outlet does not exceed the value 'd' given by the formula:

 $d = [(0.6 \times V)/P^{0.5}]^{0.5}$

or if the volume of the room exceeds the value of 'V' given by the formula:

 $V = 7.72 d^2 P^{0.5}$

where:

- d = breather vent orifice diameter (mm).
- P = inlet pressure to the vented device (kPa).
- V = volume of the room or enclosure housing the *regulator* (m³).

5.0 Another Acceptable Solution

5.0.1 NZS 5261: Part 2 is another Acceptable Solution for Paragraphs 1.0 to 4.0.

Amend 4 Jun 2007

Amend 3 Feb 1998

Table 5:		e Diameters a h 4.0.1 c) ii)	nd Lengths f	or Vented S	afety Shut-of	f Systems		
Minimum nominal diameter of vent valve					ngth in metre r of vent line (
(mm)	15	20	25	32	40	50	65	80
6	60	160	400					
8	30	80	200					
10	15	40	100					
15	8	20	50					
20		10	25	64				
25			13	32	80			
32				16	40	100		
40					20	50	130	
50						25	65	160

Index G10/VM1 & AS1 ARCHIVED

All references to Verification Methods and Acceptable Solutions are preceded by VM or AS respectively.

	Gas reticulation	
Amend 4 Jun 2007	another Acceptable Solution	AS1 5.0
	cleaning	
	see drainage	AS1 1.1
	concealed piping	AS1 1.4
	in concrete	AS1 1.4.1
	in enclosed spaces	AS1 1.4.2
	underground	
	construction	AS1 1.0
Amend 1 Sep 1993	corrosion control	AS1 3.0
	design	AS1 1.0.1 a)
Amend 1 Sep 1993	drainage	AS1 1.1
	tailpipes	
Amend 1 Sep 1993	installation	
	bends and offsets	
	risers	
	separation	
	supports	
	isolating valves	
	materials	
	pipework in ducts	
	unventilated ducts	
	ventilated ducts	
	vent lines	
	welded joints	AJI 1.3
Test methods		
